

Date: Thursday, 2/14/2008 11:01:43 AM
 User: Kim Johnston

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : QUICK RELEASE FASTENER
Job Number : 37448	
Estimate Number : 10131	
P.O. Number :	Part Number : D2372
This Issue : 2/14/2008 S.O. No. :	Drawing Number : D2372 REV A
Prsht Rev. : NC	Project Number : N/A
First Issue : / / Type : PURCHASED PARTS	Drawing Revision : A
Previous Run : 36698	Material :
Written By : <u>HA 08 02 14</u>	Due Date : 2/21/2008 Qty: 20 Um: Each
Checked & Approved By : <u>HA 08 02 14</u>	
Comment : Est: C 03.06.06 Reformat; Updated Step 2 KJ/RF	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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Comment: PURCHASING

Issue P/O: 5717C208/02114 (20)

Possible Supplier: Kundstadt, Norco, P/N: 25-5129-01 Alloy Cam Type, Seat Quick Release Black

2.0	D2372	Quick Release
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 20.0000 Each(s)
 QUICK RELEASE

3.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Receive and Inspect for transit damage

4.0	QC6	DIMENSIONAL CHECK
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Comment: DIMENSIONAL CHECK

Inspect dimensions as per Dwg D2372

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: ST 30

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: D Date: 08/02/07
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Thursday, 2/14/2008 11:01:43 AM
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Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: QUICK RELEASE FASTENER

Job Number: 37448

Part Number: D2372

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



(20)

Comment: FINAL INSPECTION/W/O RELEASE

AD 08/02/07

Job Completion



02/08/07

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

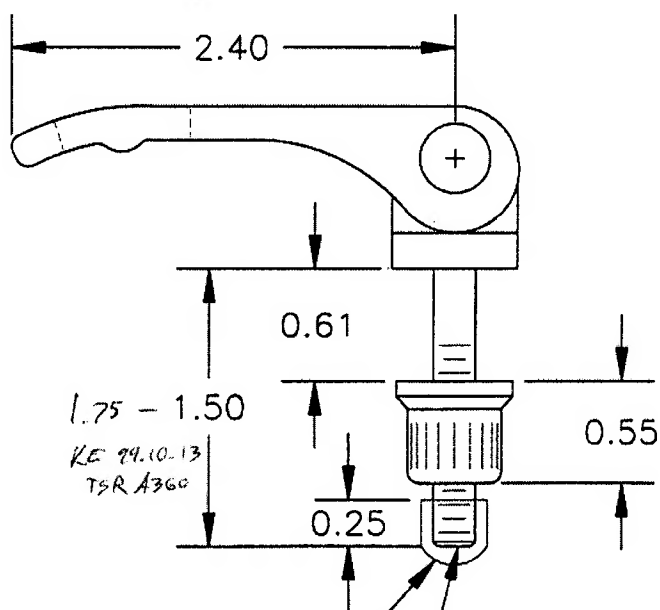
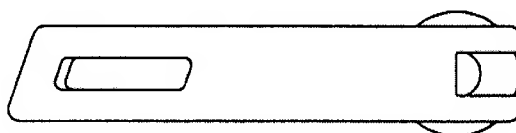
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



DESIGN	DRAWN BY	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
B WILLIAMS	B WILLIAMS	DRAWING NO.	REV. A
CHECKED <i>BW</i>	APPROVED <i>[Signature]</i>	D2372	SHEET 1 OF 1
DATE	TITLE		SCALE
95:02:24	QUICK RELEASE		

RELEASED
96 06 10



OPTIONAL { PLASTI-DIP END
M6 x 1 CUT TO LENGTH

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 37448

ALLOY CAM TYPE
SEAT QUICK RELEASE BLACK
NORCO PART NUMBER: 25-5129-01

KUNSTADT

KUNSTADT SPORTS

462 HAZELDEAN ROAD
KANATA, ONT. K2L 1V3
TEL # (613) 831-2059
GST: 135809325

*** SALES RECEIPT ***

STATION #: 01 DATE: Feb-25-2008 3:07 pm
CUSTOMER #: 6329577
CUSTOMER NAME: DART AEROSPACE, LINDA LACELLE
SERVED BY: NICK INV# KA190787

CODE	DESCRIPTION
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PO NUMBER	PO0005717
21149 BIKE PART	
20 @	4.20
	84.00

VISA	88.20	SUBTOTAL	84.00
		GST	4.20
		PST	6122-5207
		TOTAL	88.20

Just incase
you wanted
to know

GAS PRICES ON THE RISE, BUY A BIKE! WIN-WIN STAY FIT AND LOSE WEIGHT

* IN-STORE CREDIT/EXCHANGE *
* WITHIN 20 DAYS WITH RECEIPT *
* FINAL SALE ON DISCOUNTED ITEMS *

on part is price

DART

Purchase Order

Date Feb 14, 2008	Page 1
Purchase Order Number PO00005717	

Dart Aerospace Ltd
1270 Aberdeen St
Hawksbury, Ontario K6A 1K7
Phone: (613)632-9577
Fax: (613)632-1053

FAXED
Feb 14, 2008

Vendor Address:

Royal Bank VISA
Payment Centre, PO Box 4016, Stat. A
Toronto, ON M5W 2E6
Canada
Phone
Fax

Ship To:

Main Finished Goods Location
Dart Aerospace Ltd
1270 Aberdeen St
Hawksbury, Ontario K6A 1K7

Reference	Contact	Vendor Number	PO Date	Terms	Ship Via	Expected Arrival
Kundstadt		VC-ROY001	Feb 14, 2008	COD	Purolator	Feb 19, 2008

Qty. Ordered	Item Number	Description	Expected Arrival	Drop-Ship	Unit Cost	UOM	Extended Price
20.0000	D2372	Quick Release Comments: AS PER DWG D2372 REV. A KUNDSTADT, NORCO, P/N: 25-5129-01 ALLOY CAMTYPE, SEAT QUICK RELEASE BLACK VISA ACCT: 4516 0500 0053 0448 EXP: 05/10	2/19/2008	No	4.200000	Each	84.00
<div>CERTIFICATE OF CONFORMITY REQ'D UPON DELIVERY</div>							
Comments:		Tax Summary:		Less:			
		GST		4.20			
		GSTME		0.00		included tax	
		GSTND		0.00		0.00	
		Entered By: CL		CLAVOIE		Subtotal	
		Approved By: V				84.00	
						Total tax	
						4.20	
						Total purchase order in	
						CAD Dollars	
						88.20	